

Ship 04/06

Dart Aerospace Ltd.

Date: Tuesday, 03/06/2008 2:00:34 PM
User: Linda Lacelle

Process Sheet

SPL 08/06/04

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR ARM	
Job Number	: 39681-2		Part Number	: D2010104	
Estimate Number	: 10335		Drawing Number	: D2010 PRELIM	
P.O. Number	:		Project Number	: N/A	
This Issue	: 03/06/2008	S.O. No. :	Drawing Revision	: PRELIM	
Prsht Rev.	:	NC	Material	:	
First Issue	:	/ /	Due Date	: 04/06/2008	
Previous Run	: 39431		Qty:	TO Um: Each	
Written By					
Checked & Approved By					
Comment	: Est A 04.02.17 New issue KJ/JLM Est Rev:B 08-05-27 as per ECN1195P DD verified by:EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0500W049	304 RD Tube .500 x .049W	
		Comment: Qty.: 1.5750 f(s)/Unit Total : 15.7500 f(s) Material: 304/316 SS tubing 0.500" Dia. x 0.049" wall (M304TR0500W049)	Batch No: M108 215 * SB 08/06/04 20
2.0	BRAKE NC	NC BRAKE	
		Comment: BRAKE NC Punch per Dwg. D2010-104 and Spec Control Dwg D2727 Identify as D2010-104	SB 08/06/04 20
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Bend as per Dwg D2010 using bending Jig D2010-104T2 2- Deburr ends	10/08/04 (20)
4.0	D2057	Plug	
*		Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Plug batch: 39681 FF 08-06-09 20	FF 08-06-09 20
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Flare before installing plug as per dwg D2010	FF 08-06-09 20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: MIRROR ARM

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Seq. #:

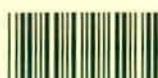
Machine Or Operation:

Description :

2- Install D2057 plug as per Dwg D2010

6.0 QC5

INSPECT WORK TO CURRENT STEP



S 0866104 (x20)

Comment: INSPECT WORK TO CURRENT STEP

7.0 POWDER COATING

POWDER COATING



M102316



(20)

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

START TIME: 8:30

=
01

OVEN TEMPERATURE: 320

01

FINISH TIME: 9:00

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00

m-h 08/06/10

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



F1 08/06/10 (20)

Comment: INSPECT POWDER COAT

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: ST 228

P 08/06/10 (20)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



08/06/10 (20)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



08/06/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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